Frequently Asked Questions

- **Q** What size pipe will an MDID fitting fit?
- A A Hansen Easy Fit ID Compression Fitting will fit 15 – 40mm Low Density Pipe and 15 – 50mm High Density Pipe. By changing the conversion kit inside fitting to a metric conversion kit the fitting will also fit 20mm - 63mm Medium Density Pipe.
- Where can a Hansen Easy Fit ID Compression Fittings be installed?
- A Hansen Easy Fit ID Compression Fittings can be installed above and below the ground as long as they are
- Q Can I use Hansen Easy Fit Fittings under driveways, paths and foundations?
- A Hansen does not recommend the use of any Hansen Easy Fit Fittings under any driveways, paths, or foundations.
- Q How tight should I tighten my Easy Fit ID Compression fittings?
- A Up to 25mm just tighten hand tight and all sizes above use a spanner to tighten another 1/2 to 1 turns past hand tight. Remember you already have a seal once the pipe is past the Seal, all the Nut is doing is compressing the Grip Ring onto the pipe to hold the pipe in place by limited lifetime warranty.

Standards & Approvals



Hansen Easy Fit Compression Fittings are approved by the Water Research Council in the UK which is the highest recognised water testing organisation

Hansen Easy Fit Compression Fittings meet the

AS/NZS 4020:2018 requirements for products in contact with drinking water as per AS/NZS 4020:2018 Australia & New Zealand drinking water standard.

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Available From:



Polyethylene Pipe Specs

Low Density Polyethylene Pipe

STANDARD NZS 7601:1978 (New Zealand) Polyethylene Pipe (Type 3) For Cold Water Services

| Nominal Bore | Inside Diameter | | Outside Diameter | | Wall Thickness | | Working | |
|-----------------|--------------------|------|---------------------|------|-------------------|-----|----------|--------|
| | Min | Max | Min | Max | Min | Max | Pressure | |
| mm | mm | mm | mm | mm | mm | mm | MPa | psi |
| 15 | 11.7 | 12.7 | 16.9 | 17.3 | 2.3 | 2.6 | 0.90 | 130.50 |
| 20 | 17.9 | 19.2 | 24.9 | 25.4 | 3.1 | 3.5 | 0.80 | 116.00 |
| 25 | 24.2 | 25.6 | 31.2 | 31.8 | 3.1 | 3.5 | 0.65 | 94.25 |
| 32 | 30.5 | 31.9 | 37.5 | 38.1 | 3.1 | 3.5 | 0.50 | 72.50 |
| 40 | 36.8 | 38.3 | 43.8 | 44.5 | 3.1 | 3.5 | 0.45 | 65.25 |
| 50 | 49.5 | 51.0 | 56.5 | 57.2 | 3.1 | 3.5 | 0.35 | 50.75 |

This pipe fits Hansen Easy Fit Poly Fittings size 15mm - 50mm and Hansen Easy Fit ID Compression Fittings size 15mm - 40mm

High Density Polyethylene Pipe

STANDARD NZS 7602:1977 (New Zealand) Polyethylene Pipe (Type 5)

| | | | | Cl | ass C | | | | |
|--|-----------------|--------------------|------|---------------------|-------|-------------------|-----|----------|------|
| | Nominal Bore | Inside Diameter | | Outside Diameter | | Wall Thickness | | Working | |
| | | Min | Max | Min | Max | Min | Max | Pressure | |
| | mm | mm | mm | mm | mm | mm | mm | MPa | psi |
| | | 13.5 | 14.3 | 16.9 | 17.3 | 1.5 | 1.7 | 0.9 | 130. |
| | | 20.3 | 21.2 | 24.9 | 25.4 | 2.1 | 2.3 | 0.9 | 130. |
| | 25 | 25.2 | 26.4 | 31.2 | 31.8 | 2.7 | 3.0 | 0.9 | 130. |
| | 32 | 30.5 | 31.6 | 37.5 | 38.0 | 3.2 | 3.5 | 0.9 | 130. |
| | 40 | 35.6 | 37.1 | 43.8 | 44.5 | 3.7 | 4.1 | 0.9 | 130. |
| | 50 | 48.8 | 50.6 | 60.0 | 60.8 | 5.1 | 5.6 | 0.9 | 130. |

This pipe fits Hansen Easy Fit ID Compression Fittings size 15mm - 50mm.

STANDARD NZS 7602:1977 (New Zealand) Polyethylene Pipe (Type 5)

| Cluss D | | | | | | | | | |
|-----------------|--------------------|------|---------------------|------|-------------------|-----|---------------------|-------|--|
| Nominal Bore | Inside Diameter | | Outside Diameter | | Wall Thickness | | Working Pressure | | |
| | Min | Max | Min | Max | Min | Max | riessure | | |
| mm | mm | mm | mm | mm | mm | mm | MPa | psi | |
| 15 | 12.7 | 13.5 | 16.9 | 17.3 | 1.9 | 2.1 | 1.2 | 174.0 | |
| | 18.7 | 19.8 | 24.9 | 25.4 | 2.8 | 3.1 | 1.2 | 174.0 | |
| 25 | 23.6 | 24.8 | 31.2 | 31.8 | 3.5 | 3.8 | 1.2 | 174.0 | |
| 32 | 28.5 | 29.8 | 37.5 | 38.0 | 4.1 | 4.5 | 1.2 | 174.0 | |
| 40 | 33.2 | 34.9 | 43.8 | 44.5 | 4.8 | 5.3 | 1.2 | 174.0 | |
| 50 | 45.6 | 47.6 | 60.0 | 60.8 | 6.6 | 7.2 | 1.2 | 174.0 | |

This pipe fits Hansen Easy Fit ID Compression Fittings size 15mm - 50mm.

Medium Density Polyethylene Pipe

STANDARD NZS 4130:2009 (New Zealand) Polyethylene Pipe

| Type PN 12.5-PE80 | | | | | | | | | |
|--------------------|-------|------------------|------|-------------|---------------------|-------|--|--|--|
| Nominal Outside | | Outside neter | | all mess | Working Pressure | | | | |
| Diameter | Min | Max | Min | Max | riessure | | | | |
| mm | mm | mm | mm | mm | MPa | psi | | | |
| 16 | 16.0 | 16.3 | 1.6 | 1.9 | 1.25 | 1813 | | | |
| | 20.0 | 20.3 | 1.9 | 2.2 | 1.25 | 181.3 | | | |
| 25 | 25.0 | 25.3 | 2.3 | 2.7 | 1.25 | 181.3 | | | |
| 32 | 32.0 | 32.3 | 2.9 | 3.3 | 1.25 | 181.3 | | | |
| 40 | 40.0 | 40.4 | 3.7 | 4.2 | 1.25 | 181.3 | | | |
| 50 | 50.0 | 50.5 | 4.6 | 5.2 | 1.25 | 181.3 | | | |
| 63 | 63.0 | 63.6 | 5.8 | 6.5 | 1.25 | 181.3 | | | |
| 75 | 75.0 | 75.7 | 6.8 | 7.6 | 1.25 | 181.3 | | | |
| 90 | 90.0 | 90.9 | 8.2 | 9.2 | 1.25 | 181.3 | | | |
| 110 | 110.0 | 111.0 | 10.0 | 11.1 | 1.25 | 181.3 | | | |

This pipe fits Hansen Easy Fit Compression Fittings size 16mm - 110mm and Hansen Easy Fit ID Compression Fittings 15mm - 50mm when a MD Conversion Kit is used.

The Reliable and World Proven Pipe Connection



16mm to 110mm MDPE (When an MD Conversion Kit is used)

Hansen Easy Fit ID Compression Fittings are designed for High Density pipe (AS/NZS 7602:1977 Type 5 class C & D) and Low Density Polyethylene Pipe (AS/NZS 7601:1978 Type 3 pipe). Hansen Easy Hit ID Compression Fittings will fit Medium Density Pipe

AS/NZS 4130:2009) when a MD Conversion Kit is used

Flexible Pipelines - Structural Design" Detailed

AS/NZS 2033 Installation of Polyethylene Pipe Systems

Hansen Products (NZ) Limited in respect to the Fitting.

For more information on best practice installations, please contact info@hansenproducts.com Failure to complete installation in accordance with the above standards, may void any warranties given by

Installation and Site Pressure Testing

AS/NZS 2566 Part 2 "Installation"

HANSEN





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Best Installed Value

In the late 1970s Bert Hansen developed a range of easy to use "cold fit pipe fittings" that revolutionised the way farmers joined Polyethylene pipe.

Adding to the Easy Fit range of pipe fittings, Hansen introduces the new Easy Fit ID Compression Fittings range. The Easy Fit LD Compression fitting range has been designed specifically for joining standard NZS 7601:1978 Type 3 pipe (LDPE) and NZS 7602:1977 Type 5 class C & D pipe (HDPE). Building on 60 years' experience in the manufacturing of pipe fittings and valves, the sleek, precision, compact design uses only the very best materials to withstand the harshest weather conditions.

Hansen Products knows the importance that pipe fittings play in the performance and control of fluid delivery, flow and pressure within a pipe system. This has seen Hansen Products build a reputation for providing high performance, easy to use, innovative, simple products that provide our customers with "Best Installed Value". All Hansen products carry our Limited Lifetime Warranty*

*For more information on our warranty please visit www.hansenproducts.com/legal.htm

High Quality Compression Fittings

Manufactured in NZ using Best **Quality Materials to withstand** NZ's harsh weather conditions

Dependable High Quality Threaded components



High Pressure Rated to 16bar, 235psi

THREAD CONVERSIONS

Design for easy

installation

1/2" - 15mm | 11/2" - 40mm 3/4" - 20mm 1" - 25mm 11/4" - 32mm

MDID Coupling Fittings



Reducing Coupling - HMDIDRC

15mm ID x 20mm OD 15mm ID x 25mm OD

Male Coupling - HMDIDMC

15mm x 1/2" 50mm x 2"



MDID Tee Fittings

Female Coupling - HMDIDFC

15mm x 1/2" | 32mm x 1 1/4" 15mm x 3/4" 40mm x 1 1/2 20mm x 3/4" | 50mm x 2" 25mm x 1"





Female Tee - HMDIDFT

Size mm: 15mm x 1/2" 20mm x 3/4" 25mm x 1"

| 40mm x 1 1/2" 50mm x 2"



MDID Elbow Fittings



Male Elbow - HMDIDME

15mm x 1/2" 20mm x 3/4" 25mm x 1"



Female Elbow - HMDIDFE

Size mm: 15mm x 1/2" 40mm x 1 1/2"

20mm x 3/4" 50mm x 2" 25mm x 1" 32mm x 1 1/4"



MDID Conversion Kits

MDID Conversion Kit-HMDIDCK





Metric Conversion Kits also available from 20mm - 63mm

MDID Spare Parts

Nut-HMDIDN



Thrust Ring-HMDIDTR



Grip Ring-HMDIDGR



Pipe Bush - HMDIDPB



Seal - HMDIDSEAL



Seal Washer - HMDIDW

15mm

20mm

25mm

32mm

40mm

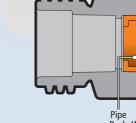


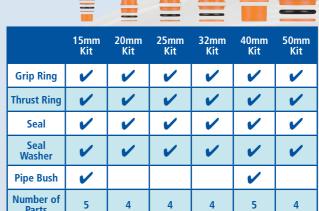
MDID Compresssion Fitting Conversion Kit parts per size guide



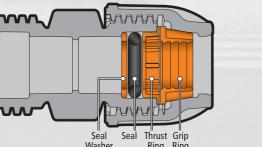




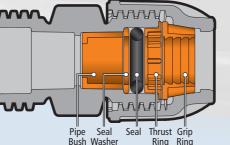




MDID 20mm, 25mm, 32mm & 50mm Kits Installed



MDID 15mm & 40mm Kits Installed

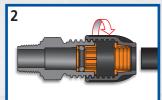


Easy Fit ID Compression Fittings Quick & Easy Installation

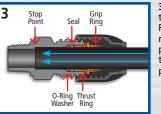
Reliable leak proof seals are the hallmark of any Hansen fitting and that's no exception when it comes to the Easy Fit ID Compression range, the simple steps make installation a breeze.



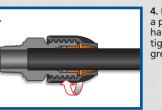
1. Cut and chamfer the pipe with pipe cutters, knife or saw. Ensure a square cut of pipe ends. Clean burrs from pipe ends. Keep the pipe end clean and as free of scratches and imperfections as



2. Undo the Nut to the last thread. do not remove Nut from the Body.



3. Insert the pipe into the fitting through the Nut, Orange Grip Ring & Thrust Ring until it meets resistance at the Seal. Give the pipe a firm push past the Seal all the way until it hits the final stop



4. Firmly hand tighten the Nut. Use a pair of Poly Grips for a further half turn past hand tight for final tightening on 32mm fittings and

The hydraulic seal is created when the pipe passes the Seal. Tightening the Nut is to achieve pull out resistance of the pipe.

Hansen Easy Fit ID Compression Fittings should be installed onto pipe that has been installed in accordance with the following standards:

- AS/NZS 2566 Part 1 and Supplement "Buried Flexible Pipelines Structural Design" Detailed Installation and Site Pressure Testing.
- AS/NZS 2566 Part 2 "Installation"
- AS/NZS 2033 Installation of Polyethylene Pipe Systems For more information on best practice installations, please contact info@hansenproducts.com

Failure to complete installation in accordance with the above standards, may void any warranties given by Hansen Products (NZ) Limited in respect to the Fitting.